



**POWDER
COATINGS**

MIT Powder Coatings

(616) 350-8549

Date: July 15, 2015

TECHNICAL DATA

Product Number: PESP-680-SG6
Product Description: Candy Raspberry

Physical Properties:

SPECIFIC GRAVITY:	1.22 +- .05
GEL TIME @ 392°F:	10 min
FLEXIBILITY:	
IMPACT DIRECT:	80 inch/pounds- Pass
IMPACT REVERSE:	80 inch/pounds- Pass
GLOSS (60°):	95+
THICKNESS:	2.5-3.5 mils
PENCIL HARDNESS:	2H

Other Information:

METHOD:	Electrostatic Spray
CURE CYCLE:	10 min @ 392°F
RECOMMENDED FILM THICKNESS:	2.5-3.5 mils
SUBSTRATE:	Aluminum Test Panels
CALCULATED COVERAGE (@ 1 mil):	63.04 sq./ft.
USAGE:	Functional/Decorative Coatings

STORAGE CONDITIONS: Store in cool, dry area (max. 80°F)

The above information is considered to be accurate based on data received from our raw material suppliers. While this information is believed to be reliable, no warranty is issued for the accuracy of this data or for which MIT Powder Coatings assumes legal liability for results to be obtained from the use thereof.